

# RAKU-TOOL<sup>®</sup> WB-1600

## Board Material

### Polyurethane Board for Tools and Molds

PC - Rev.-Status: 01- 2005/12/09

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#### Key Properties

- Easily machined
- Low coefficient of thermal expansion
- Excellent compressive strength
- Good abrasion resistance

#### Applications

- Sheet metal forming
- Tooling jigs and fixtures

#### Mechanical Properties

			WB-1600
Color	visual		Ivory
Density	ISO 1183	g/cm <sup>3</sup>	1.60
Shore hardness D	ISO 868		85 – 90
Coefficient of thermal expansion	ISO 11359	10 <sup>-6</sup> K <sup>-1</sup>	45 – 50
Deflection temperature, HDT	ISO 75	°C	75 – 80
Compressive strength	ISO 604	MPa	90 – 100
Flexural strength	ISO 178	MPa	55 – 65

#### Processing

The product should have a temperature of 20°C – 25°C during processing.

#### Packaging

RAKU-TOOL <sup>®</sup> WB-1600	750 x 500 x 50 mm 750 x 500 x 100 mm
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#### Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.

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### Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

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