

圓型管件固持劑

R63

技術資料

描述

R63 是一種綠色低黏度之厭氧硬化之壓克力圓形管件 固持膠,適合超低間隙之圓形見固持,使用時可搭配 促進劑 A471。

應用

R63 用於固定所有類型的圓柱形零件,例如軸承、齒輪、花鍵、滑輪、鍵槽、適用於壓配合或滑動配合的固定螺釘。 R63 通過消除裝配中的應力來降低疲勞壽命。

使用注意事項

清潔欲接著材質表面,儘量使欲固定螺絲密和。

特性

當溫度保持在 150℃時其強度仍有 50% 填縫性最低可至 0.1mm 耐潮性能及抗油特性良好

操作指示

確認接著之零件為乾燥及清潔

物性

可使用溫度範圍:...... -55°C to + 120°C

硬化後特性

完全硬化時間...... 24 hours

鬆脫扭矩.... 22 N/mm² 磨擦扭矩.... 8 N/mm²

保存

本產品之貯存應勿直接被陽光照射 保存期限: 12 月 @ 25°C. 確保已開罐之產 品勿置於紫外線之照射

安全及衛生

本產品不含壓克力酸

刺激物:本產品含甲基丙烯酸脂,可能對眼睛及 呼吸器官具有刺激性,亦可能刺激皮膚,如有 皮膚刺激現象,須立即施以大量清水衝洗

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